RISO, INC. **PARTS CHANGE INFORMATION**

PART: FLANGE F II; MASTER ROLL **ISSUE #: 033**

JAPAN:

NEW PART NUMBER: 017-15296 NEW DESCRIPTION: FLANGE F II; MASTER ROLL OLD PART NUMBER: 017-15228 OLD DESCRIPTION: FLANGE F; MASTER ROLL	[X] New [ ] Modified [ ] Obsolete [ ] Other
Compatible: [ ] Not Compatible: [X] Old/Obsolete: [N]	

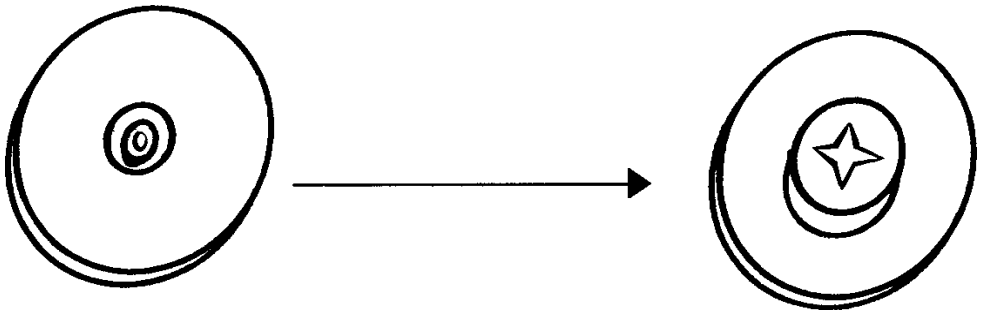
CHANGE REASON	MANUFACTURING CUT-IN	MODEL(S):
[ ] Cost Effective [ ] Eliminate Claims [X] Easier Operation [ ] Other	SERIAL #: RA 4200 - 96450271 RA 4900 - 96470003	RA SERIES

There are (2) types of Master Roll Flanges utilized by the RA products due to a change of the Unit/Master Roll Holder. This change was made to enhance master roll installation.

The old style and new style flanges are not interchangeable between the old style and new style Unit/Master Roll Holders. Please identify the proper Flange for your machine (by serial #) prior to ordering parts.

Note:
The rear Master Roll Flange (017-15229) is the same between the old and new Master Roll Holders.

Old Style
Flange F: 017-15228



New Style
Flange F II: 017-15228

Issue Date:	Effective Date:	Supersedes	Dated:	Page No.
06/15/93	06/15/93	**Issue:** None	n/a	1 of 1